

BOAT

International

U.S.
EDITION

ShowBoats



**INSIDE
THE WORLD
SUPERYACHT
AWARDS**

THE FAMILY ISSUE

Design the perfect boat for your brood
The best ways to school at sea
Top tips for kids' cabins

"I LOVE GIVING MY CHILDREN UNIQUE EXPERIENCES"

MEET THE OWNER OF
180FT GENE MACHINE

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THE BOAT
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